

REVISIONS									
REV.	UPDATE NO.	COORD.	DESCRIPTION				DATE	DRAWN	APPROVED
	9X								

A

B

C

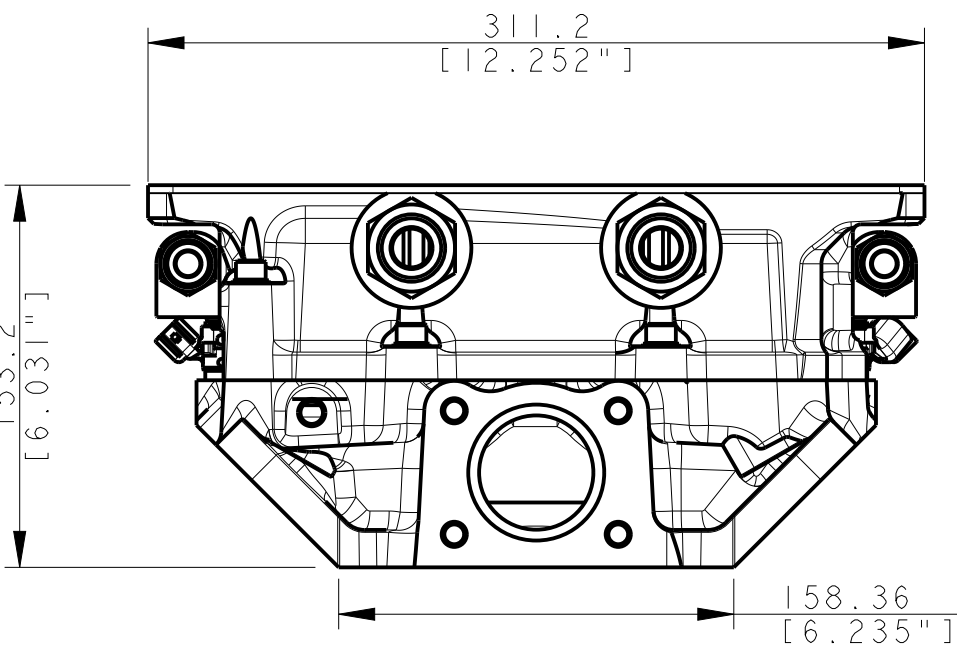
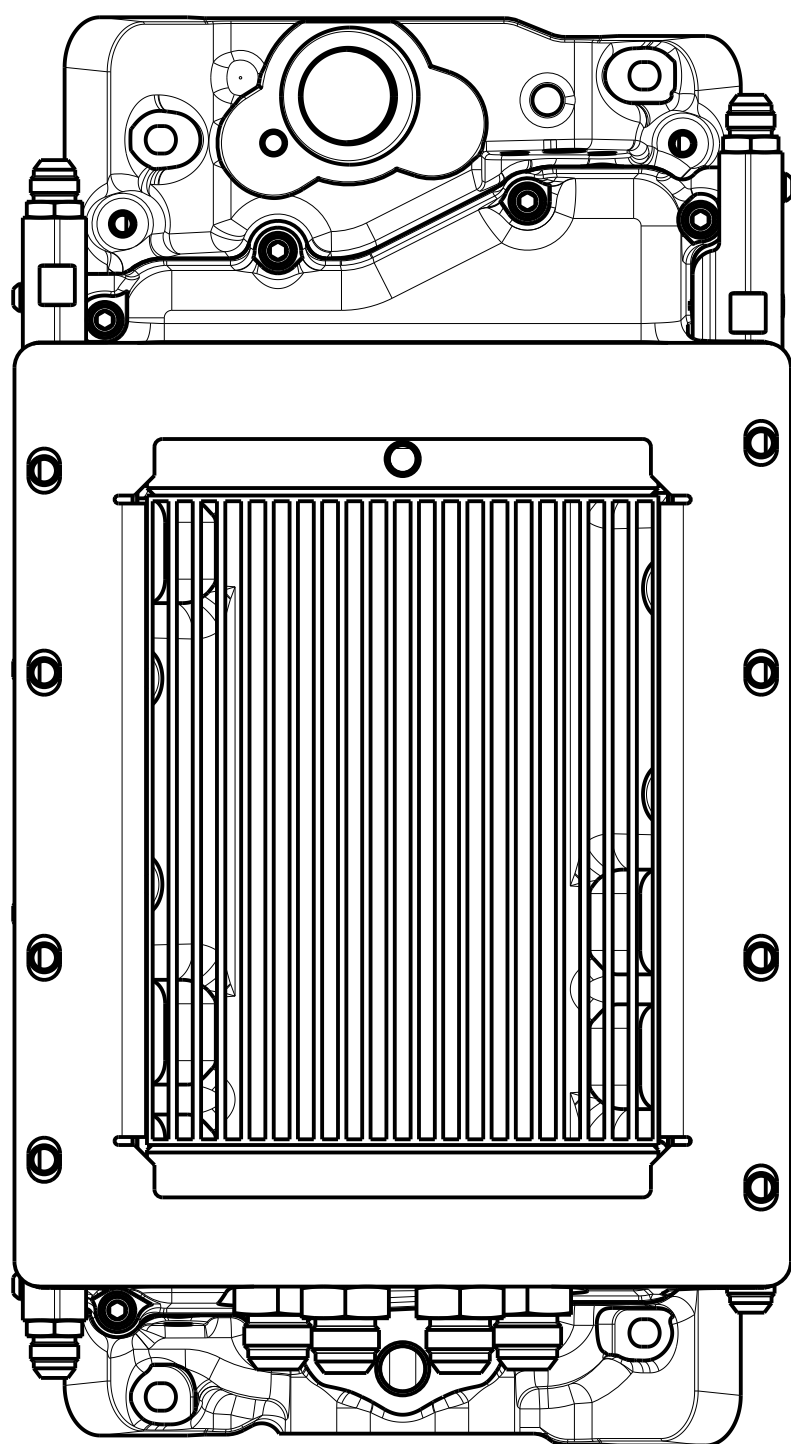
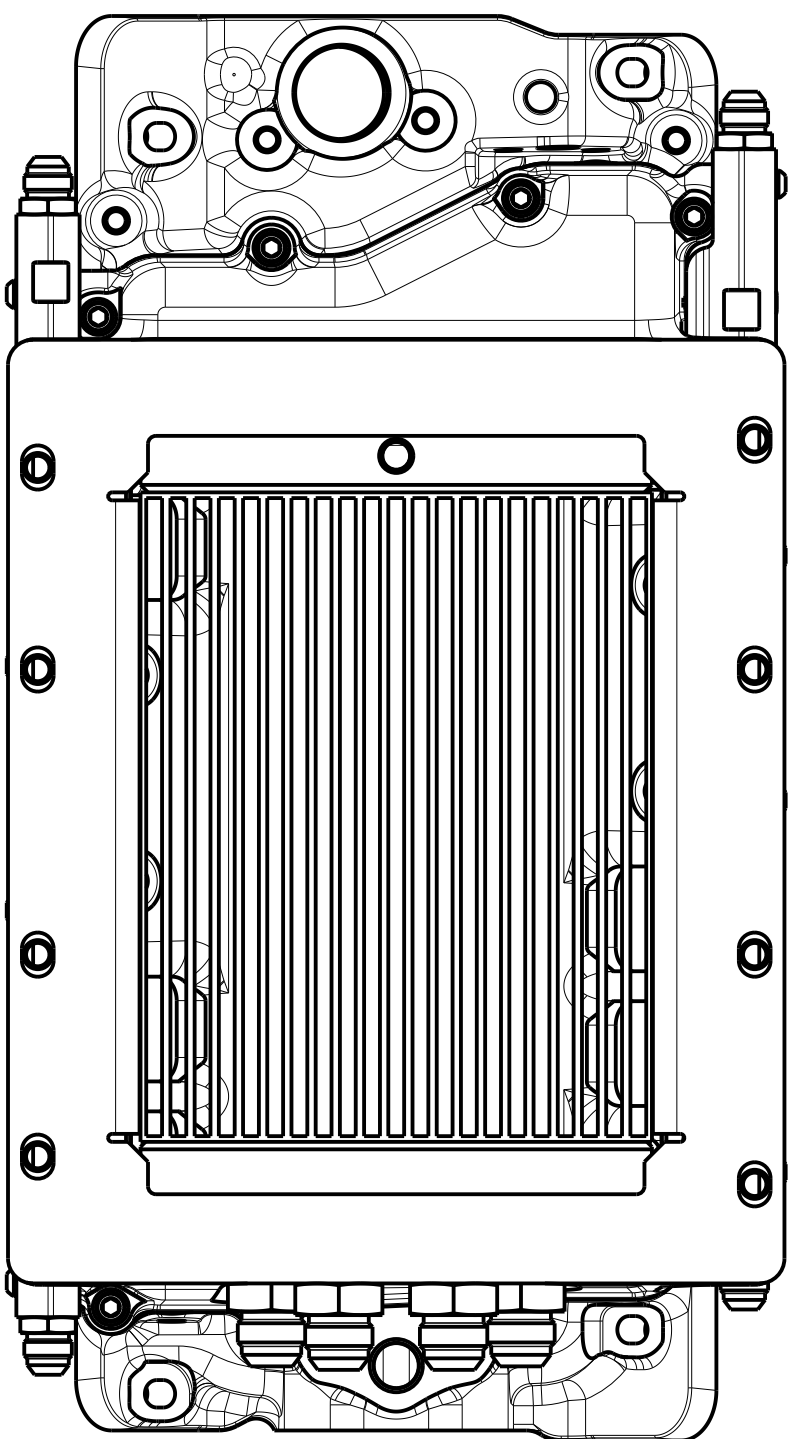
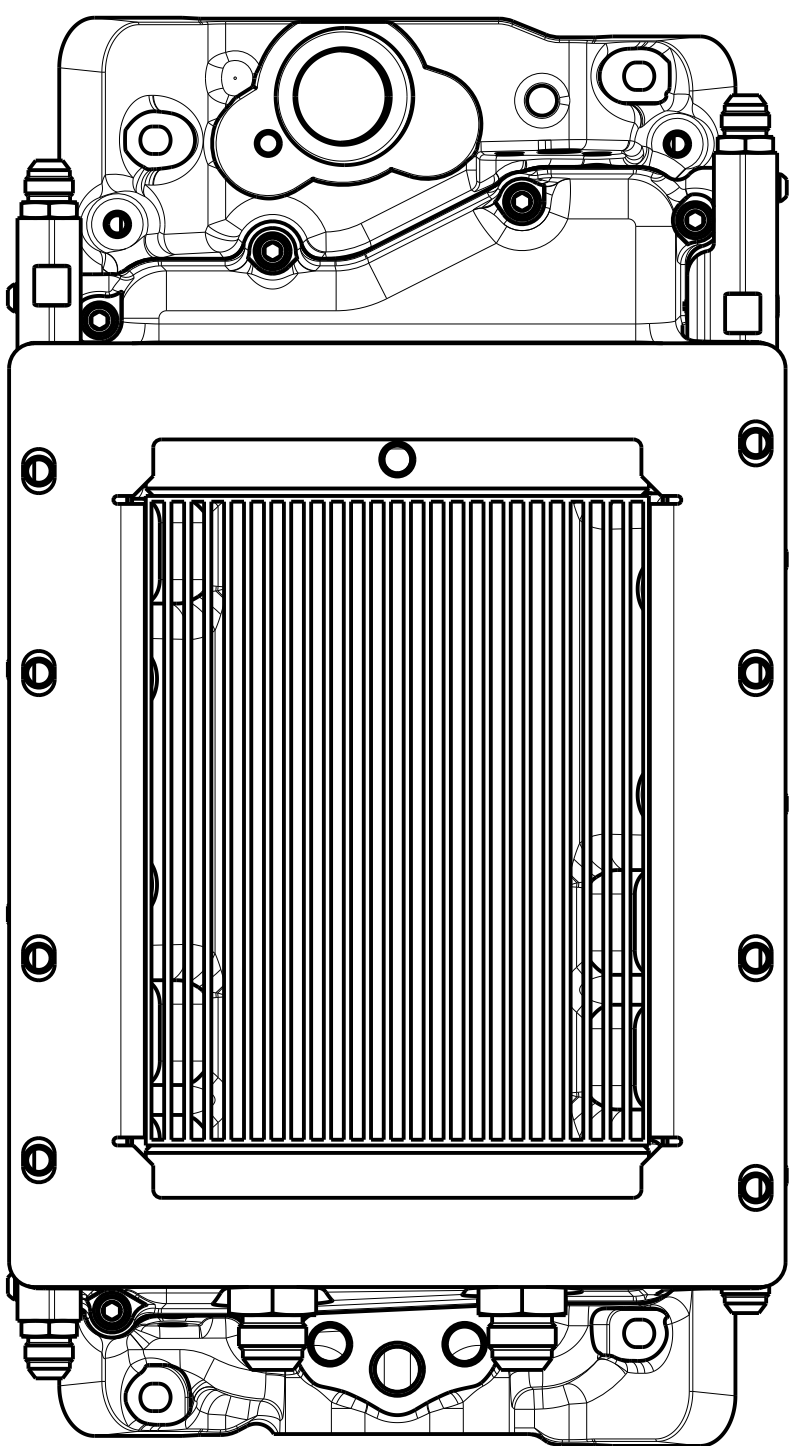
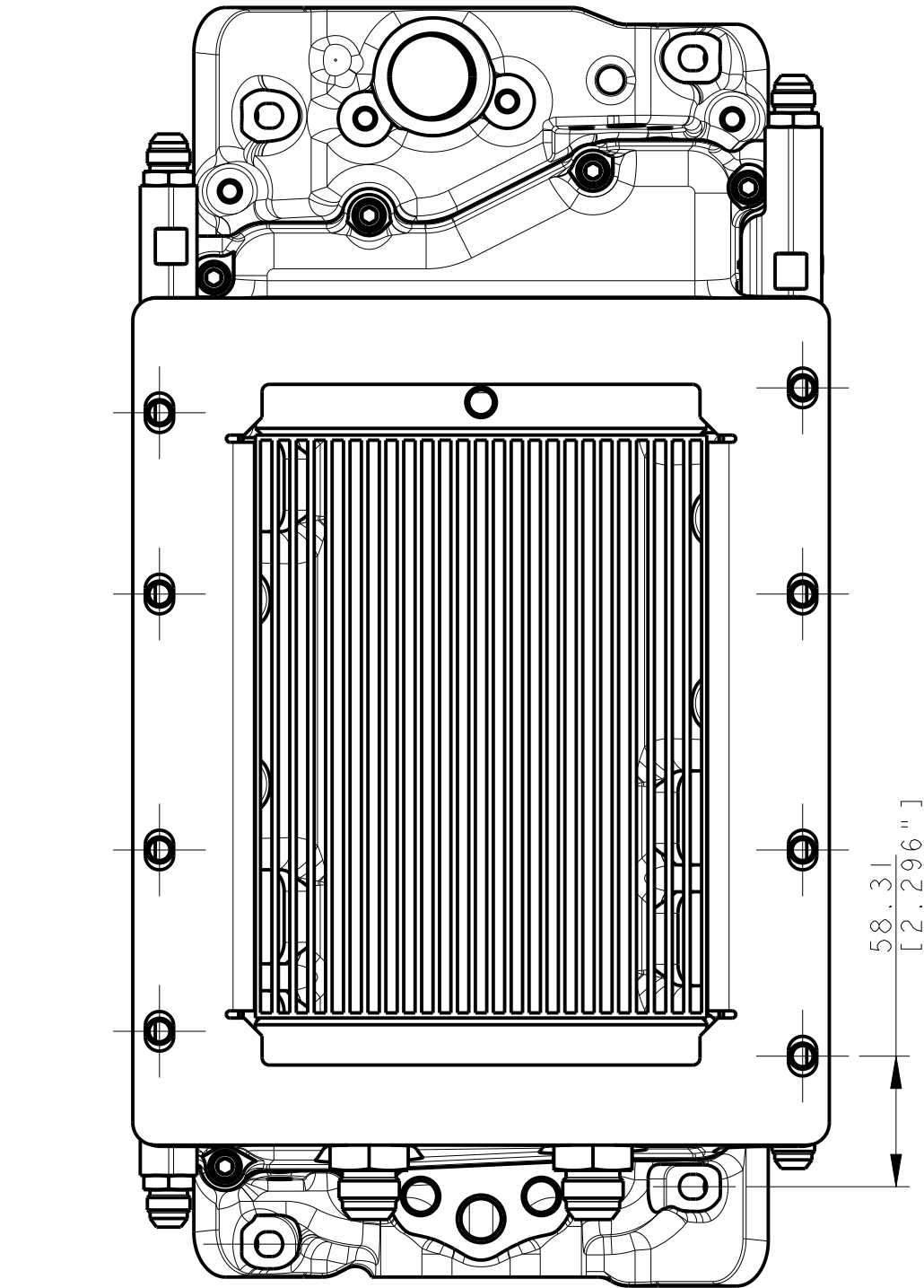
D

A

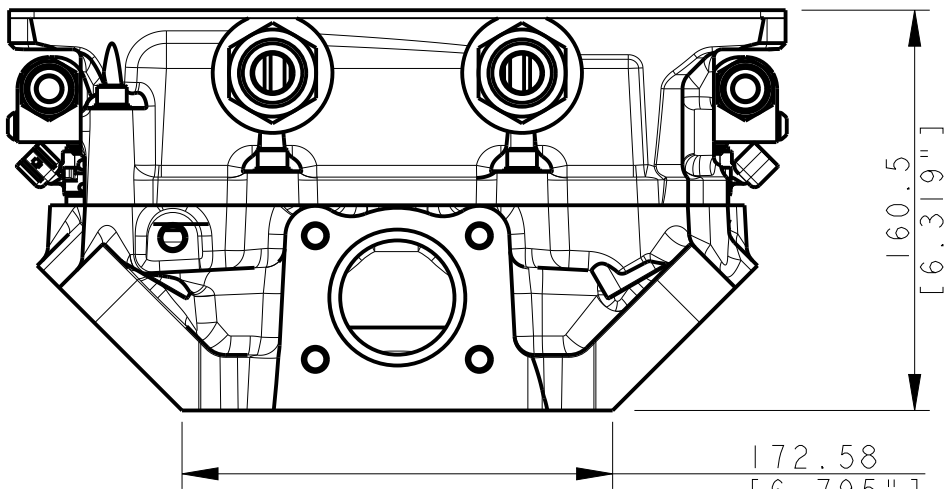
B

C

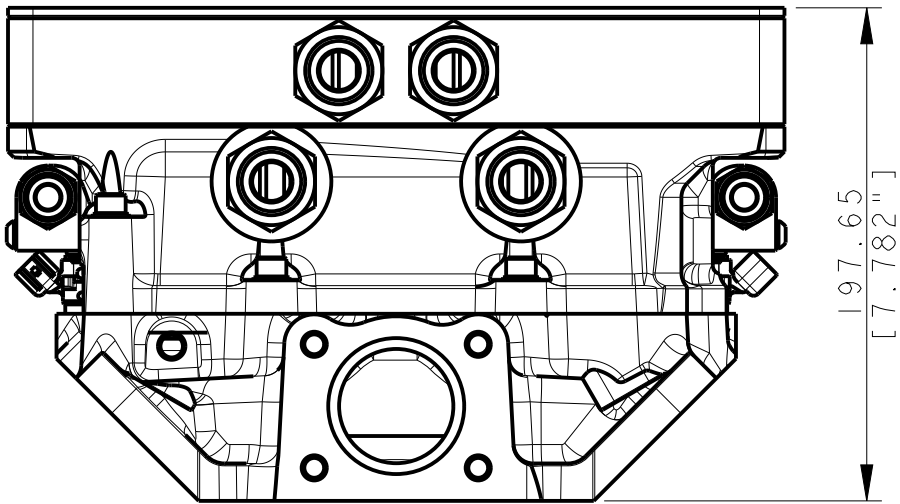
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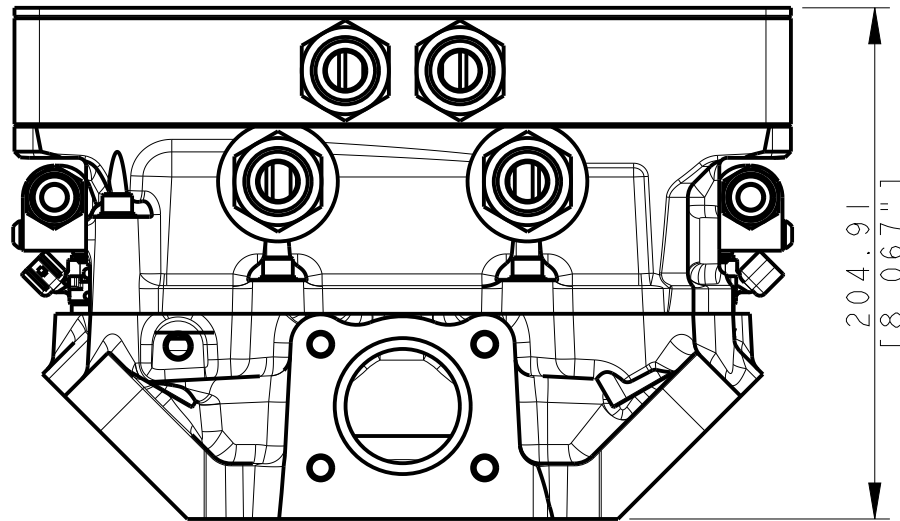
STD INTERCOOLER / STD DECK



STD INTERCOOLER / TALL DECK



TALL INTERCOOLER / STD DECK



TALL INTERCOOLER / TALL DECK

SURFACE FINISH (µm)									
Ra	✓	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1
Rz	✓	100	63	25	12.5	6.3	3.2	1.6	1

TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE
FIT	FIT	FIT	FIT

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
1. ALL DIMENSIONS ARE IN mm.
2. BREAK ALL HOLES AND SHARP EDGES 0.3X45°
3. DIMENSIONS APPLY AFTER FINISHING, HEAT TREATING AND PLATING.

OPEN TOLERANCES:

<= 6mm	± 0.05
> 6mm - 30mm	± 0.1
> 30mm - 120mm	± 0.15
> 120mm - 315mm	± 0.2
> 315mm - 1000mm	± 0.3
> 1000mm - 2000mm	± 0.5

ANGLES: ± 0.5 DEG

PDM MODEL: 1.0+DRAWING

MATERIAL:	WHIPPLE SUPERCHARGERS CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED ON THIS DRAWING. IT IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE USED, IN WHOLE OR IN PART, TO MANUFACTURE ANYTHING WHETHER OR NOT SHOWN HEREON. REPRODUCED OR DISCLOSED TO ANYONE WITHOUT DIRECT WRITTEN PERMISSION FROM WHIPPLE SUPERCHARGERS.			
TREATMENT:				
SURFACE PREPARATION:	ENG APRVL:	MFG APRVL:	DRAWN BY: Y. HOFMAN	
	DATE:	DATE:	DATE: XXXXXXXXXX	
TITLE				
BIG BLOCK PORT INJ MANIFOLD				
WHIPPLE				
AFTER SURFACE PREPARATION:				
* MARK:		MARKING METHOD:		
☐ PART NO., LOT NO.		☐ LASER, MACHINING		
☐ SERIAL NO.		☐ STAMP, CAST, MARKER		
☐ TEXT HEIGHT:		☐ METAL TAG, STICKER		
☐ TEXT DEPTH:		☐ PLASTIC BAG		
		DRAWING NO.		REV.
		SCALE: 0.3		SHEET: 1 OF 1